



Dart Aerospace Ltd.
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649.4701
Job Sheet 196976



Part No: 649.4701

Job Qty: 1 pcs

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/26/19

Job Tracking No:

Due Date: 5/19/20 *April 30th*

Created By: Jennifer Renwick

Type: SOLD

Description: Order 17375

Note: 649.4700 rev.F IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS
PER DWG REV.E2 DD VERF:JFS IPP REV:E 18.03.28 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Packaging 1 - Pick Kit	1 pcs	5/19/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		DAS
							Packaging 1 - 3		80
							Packaging 1 - 4		9-89
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S271668



Part: 649.4701

Job No: 196976

Serial No/Batch: S271668

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR02425LA 12/06/12, BRAZIL STC 2

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FG Dock

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 36	
110 QC 4	1 pcs	5/19/20	0.00 0.00		QC 4 - 28	
					QC 4 - 58	DAS
					QC 4 - 69	69
					QC 4 - 9	9-89
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 75	
120 Packaging 3-1 - Stock - B4B	1 pcs	5/19/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	DAS
					Packaging 3 - 3 - B4B	69
					Packaging 3 - 4 - B4B	9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
130 QC 21 - FG	1 pcs	5/19/20	0.00 0.00		QC 21 - FG - 21	21
					QC 21 - FG - 70	9-89
					QC 21 - FG - 53	

Part Op 110 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

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Part / Item	Component Name	Quantity	Operation	Container
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S233579 ✓ (05-31-2020)
601.2045 ✓	RTV (LOCTITE 598)	1 Ea (1 ea) ✓	90-Packaging 1 - Pick Kit	S233475 ✓ (02-19-2021)
601.3493 ✓	Quick Release Pin	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	S200925 ✓
646.9910 ✓	Struts	4 pcs (4 ea) ✓	90-Packaging 1 - Pick Kit	S247268 ✓
647.9014 ✓	Strut Bracket	8 Ea (8 ea) ✓	90-Packaging 1 - Pick Kit	S25208547 ✓
649.4811 ✓	Clip	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S266912 ✓
649.4812 ✓	Shim	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S209063 ✓
649.4813 ✓	Shim	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	S213347 ✓
649.4814 ✓	Doubler	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	S213326 ✓
649.4815 ✓	Shim	4 pcs (4 ea) ✓	90-Packaging 1 - Pick Kit	S212356 ✓
649.4816 ✓	Doubler	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S141534 ✓
649.4817 ✓	Shim	4 pcs (4 ea) ✓	90-Packaging 1 - Pick Kit	S212363 ✓
649.4818 ✓	Shim	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S213842 ✓
649.4819 ✓	Shim	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	S139076 ✓
649.4820 ✓	Shim	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S207810 ✓
649.4901 ✓	Upper Cutter Assembly	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S233603 ✓
649.4902 ✓	Lower Cutter Assembly	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S214404 ✓
649.5010 ✓	Deflector	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S200715 ✓
649.5011 ✓	Deflector	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S074262 ✓
649.5012 ✓	Deflector	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	S200881 ✓
649.5013 ✓	Deflector	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	S074884 ✓
649.5110 ✓	Wiper Deflector	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	S200479 ✓
649.5111 ✓	LH Wiper Deflector	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S208509 ✓
649.5112 ✓	RH Wiper Deflector	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S208696 ✓
649.5113 ✓	Wiper Deflector Shim	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	S206384 ✓
649.5210 ✓	Doubler	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	S213337 ✓
649.5211 ✓	Shim	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S209914 ✓
649.5212 ✓	Bracket	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S266113 ✓
649.5213 ✓	Doubler	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	S210039 ✓
649.5214 ✓	Bracket	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	S172989 ✓
91420A230 ✓	Screw	13 Ea (13 ea) ✓	90-Packaging 1 - Pick Kit	S042730 (x12) S239000 (x1) ✓
AN3C12A ✓	Bolt	8 Ea (8 ea) ✓	90-Packaging 1 - Pick Kit	S233278 ✓
AN4C5A ✓	Bolt	4 Ea (4 ea) ✓	90-Packaging 1 - Pick Kit	S234807 ✓
AN4C7A ✓	Bolt	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	S251071 ✓
AN970-3 ✓	Washer	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	S269420 ✓
CR3213-4-5 ✓	Rivet	24 Ea (24 ea) ✓	90-Packaging 1 - Pick Kit	S235316 ✓
CR3213-5-4 ✓	Cherry Rivet	8 Ea (8 ea) ✓	90-Packaging 1 - Pick Kit	S226172 ✓
MS20426AD3-4 ✓	Rivet	32 Ea (32 ea) ✓	90-Packaging 1 - Pick Kit	M136444 ✓
MS20426AD4-4 ✓	Rivet	4 Ea (4 ea) ✓	90-Packaging 1 - Pick Kit	S113854 ✓
MS20426AD3-5 ✓	Rivet	6 Ea (6 ea) ✓	90-Packaging 1 - Pick Kit	S237814 ✓
MS20470AD4-5 ✓	Rivet, Universal Head	22 Ea (22 ea) ✓	90-Packaging 1 - Pick Kit	S198109 ✓
MS20470AD5-11 ✓	Rivet	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	F107100-1 ✓
MS21042L4 ✓	Nut	4 Ea (4 ea) ✓	90-Packaging 1 - Pick Kit	S265315 ✓
MS21042L08 ✓	Nut	9 Ea (9 ea) ✓	90-Packaging 1 - Pick Kit	S250462 ✓
MS21042L3 ✓	Nut	22 Ea (22 ea) ✓	90-Packaging 1 - Pick Kit	S260063 ✓
MS21059-3 ✓	Nut Plate	3 Ea (3 ea) ✓	90-Packaging 1 - Pick Kit	F123900-3 ✓
MS21069-08 ✓	Anchor Nut	16 Ea (16 ea) ✓	90-Packaging 1 - Pick Kit	S043973 ✓
MS24694-S62 ✓	Screw	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	F119850.0 ✓
MS24694-C57 ✓	Screw	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	F123648.0 ✓
MS27039-1-12 ✓	Screw	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	S231298 ✓
MS27039-1-13 ✓	Screw	13 Ea (13 ea) ✓	90-Packaging 1 - Pick Kit	T29326 ✓
MS27039-1-14 ✓	Screw	4 Ea (4 ea) ✓	90-Packaging 1 - Pick Kit	S162000 ✓
MS27039-1-18 ✓	Screw	4 Ea (4 ea) ✓	90-Packaging 1 - Pick Kit	F124326-5 ✓
MS27039-08-24 ✓	Screw (MS27039-0824)	3 Ea (3 ea) ✓	90-Packaging 1 - Pick Kit	S250566 ✓
MS27039-1-08 ✓	Screw	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	S267789 ✓
MS27039-1-10 ✓	Screw	6 Ea (6 ea) ✓	90-Packaging 1 - Pick Kit	S259047 ✓
MS27039-08-13 ✓	Screw	12 Ea (12 ea) ✓	90-Packaging 1 - Pick Kit	S243417 S247871 ✓
MS27039-08-19 ✓	Screw	26 Ea (26 ea) ✓	90-Packaging 1 - Pick Kit	S243417 S250577 ✓
MS27039-1-25 ✓	Screw	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	F127432 ✓
NAS1834C3-300 ✓	Insert	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	F153859 ✓
NAS1832-3-7 ✓	Insert	8 Ea (8 ea) ✓	90-Packaging 1 - Pick Kit	F127615-2 ✓
NAS1832-4-7 ✓	Insert	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	S249473 ✓

NAS620C-10L ✓	Washer	8 Ea (8 ea) ✓	90-Packaging 1 - Pick Kit	5123464 ✓
NAS9303B-5-03 ✓	Rivet	4 Ea (4 ea) ✓	90-Packaging 1 - Pick Kit	M 138484-L ✓
NAS1149F0332P ✓	Washer (AN960-10L)	53 Ea (53 ea) ✓	90-Packaging 1 - Pick Kit	5264512 ✓
NAS1149F0432P ✓	Washer (AN960-416L)	8 Ea (8 ea) ✓	90-Packaging 1 - Pick Kit	5259479 ✓
NAS1149FN832P ✓	Washer (AN960-8)	18 Ea (18 ea) ✓	90-Packaging 1 - Pick Kit	5248080 ✓
NAS1149F0363P ✓	Washer (AN960-10)	16 Ea (16 ea) ✓	90-Packaging 1 - Pick Kit	5075330 ✓
NAS1149CN832R ✓	Washer (AN960C8)	4 Ea (4 ea) ✓	90-Packaging 1 - Pick Kit	5041578 ✓
NAS1330S08KB321 ✓	RIVNUT	8 Ea (8 ea) ✓	90-Packaging 1 - Pick Kit	5098506 ✓
NAS1330S08KB106 ✓	RIVNUT	8 Ea (8 ea) ✓	90-Packaging 1 - Pick Kit	5043783 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	600.1012	1	29	0
	601.2045	1	23	0
	601.3493	2	19	0
	646.9910	4	14	0
	647.9014	8	83	0
	649.4811	1	13	0
	649.4812	1	22	0
	649.4813	2	28	0
	649.4814	2	18	0
	649.4815	4	39	0
	649.4816	1	9	0
	649.4817	4	22	0
	649.4818	1	13	0
	649.4819	2	44	0
	649.4820	1	18	0
	649.4901	1	8	0
	649.4902	1	5	0
	649.5010	1	13	0
	649.5011	1	15	0
	649.5012	2	16	0
	649.5013	2	16	0
	649.5110	2	17	0
	649.5111	1	8	0
	649.5112	1	7	0
	649.5113	2	16	0
	649.5210	2	22	0
	649.5211	1	12	0
	649.5212	1	17	0
	649.5213	2	29	0
	649.5214	1	15	0
	91420A230	13	139	0
	AN3C12A	8	86	0
	AN4C5A	4	70	0
	AN4C7A	2	238	0
	AN970-3	2	229	0
	CR3213-4-5	24	236	0
	CR3213-5-4	8	240	0
	MS20426AD3-4	32	1,196	0
	MS20426AD3-5	6	3,172	0
	MS20426AD4-4	4	15,196	0
	MS20470AD4-5	22	1,700	0
	MS20470AD5-11	2	1,061	0
	MS21042L08	9	918	0
	MS21042L3	22	2,307	0
	MS21042L4	4	2,241	0
	MS21059-3	3	99	0
	MS21069-08	16	97	0
	MS24694-C57	2	108	0
	MS24694-S62	2	58	0
	MS27039-08-13	12	171	0
	MS27039-08-19	26	863	0
	MS27039-08-24	3	195	0
	MS27039-1-08	2	612	0
	MS27039-1-10	6	256	0
	MS27039-1-12	2	163	0
	MS27039-1-13	13	236	0
	MS27039-1-14	4	196	0
	MS27039-1-18	4	1,037	0

MS27039-1-25	2	51	0
NAS1149CN832R	4	466	0
NAS1149F0332P	53	3,010	0
NAS1149F0363P	16	656	0
NAS1149F0432P	8	1,254	0
NAS1149FN832P	18	2,706	0
NAS1330S08KB106	8	649	0
NAS1330S08KB321	8	414	0
NAS1832-3-7	8	87	0
NAS1832-4-7	2	12	0
NAS1834C3-300	2	110	0
NAS620C-10L	8	338	0
NAS9303B-5-03	4	28	0

Part Specifications

Specifications could not be found.

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